



Ushering in Prosperity

Look At The Range We Have For Energy Saving

STAINLESS STEEL 8" SUBMERSIBLE PUMP  
FOR 6" MOTOR

OSWAL

S.S. PUMPS





### S.S. Pump OSPJ-77/95

**OSWAL** submersible pumps & motors are well known for its quality, Reliability & excellent for all type of service purpose. **OSWAL** submersible pumps & motors are manufactured under supervision of highly qualified technical team with a stage wise rigid inspection procedure under TQM concepts.

**OSWAL** team are well known for their excellent services after sales.

The company has also obtained BIS certificate for ISI mark and through continuous process improvements & streamlining the quality system at par with the international standards has now acquired ISO:9001:2000 certifications.

Application of Bore well submersible pumps are Hospitals, Water circulation systems, Water supply systems of Government, Irrigation, Farms, Drip & sprinkler irrigation, Gardening, Nurseries, Domestic water supply, Multi-storeyed Building & Industrial water supply systems & Hotels.

**OSWAL** has successfully developed its energy efficient and cost efficient pump manufacturing of fully fabricated S.S.-304 with a quality level as per international standard. The company has offering quality product at a lowest price .the company has exporting pump sets to developed countries and the same quality is supply in domestic market.

**OSWAL** Submesible Pumpsets of modular design suitable for under-water operation for universal fit, all mounting dimensions of pumps and motors are in accordance with NEMA standards. **OSWAL** submersible pumpset are of completely S.S.-304 construction with fabricated technology, light weight easy for handling, life longivity, pump shaft using Duplex steel for high wear resistance.

**OSWAL** WATER FILLED AND WATER COOLED SUBMERSIBLE MOTORS confirm to IS : 9283.& Pump set confirm to IS : 8034.

#### GENERAL DATA

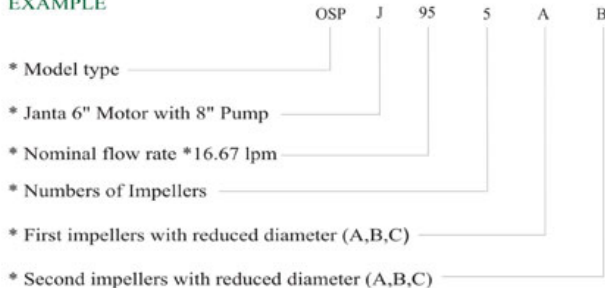
- \* Operating Range : 1200 LPM to 1600 LPM.
- \* Pumped liquid : Clean water free from solid, Chemically Natural & Close the characteristics of water.
- \* Max. liquid temperature : 35°C.
- \* Max. Quantity of sand : 40gm/m<sup>3</sup>.
- \* Minimum Suction head required : 1.5 meter.
- \* Starts/hours : max. 15 to 20

TYPE		OSP 77	OSP 95
Steel : S.S.-304		+	+
Connection: Rp (Inches)	BSP Thread	5	5
	NPT Thread	5	5

#### GENERAL DATA

#### PUMP MODEL TYPE KEY

#### EXAMPLE



#### PUMPED LIQUIDS

- \* Clean, thin, non-aggressive liquids without solid particles.

#### OPERATING CONDITIONS

- \* Flow Rate, Q : 48 - 120 m<sup>3</sup>/h.
- \* Head, H : Maximum 425m.

#### Maximum Liquid Temperature:

Motor	Installation		
	Flow velocity-past motor	Vertical	Horizontal
6"	0.15 m/s	40°C	40°C

Operating pressure: Maximum 67 bar.

#### CURVE CONDITIONS

- \* The conditions below apply to the curves shown on the following pages :





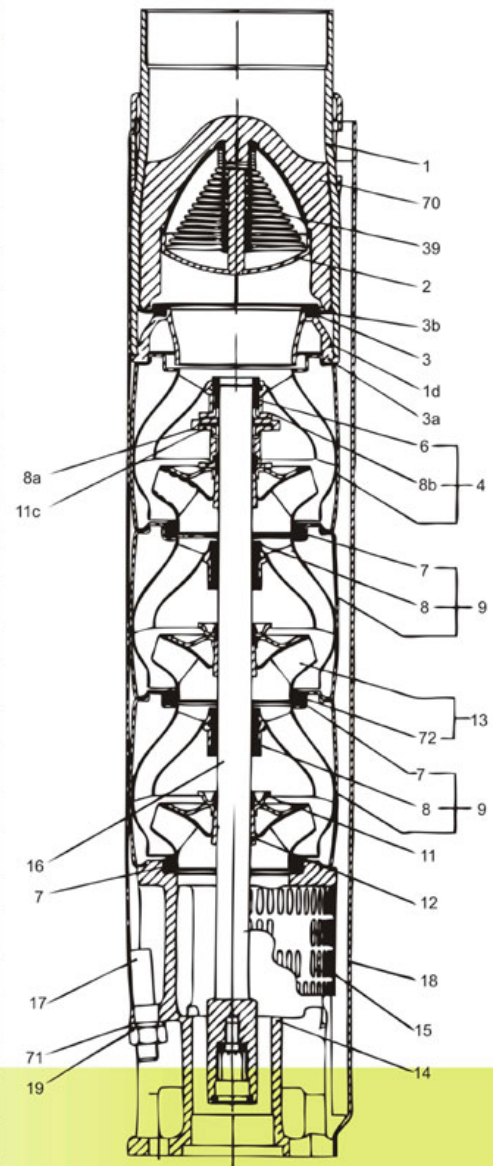
## S.S. Pump OSPJ-77/95

### GENERAL

- \* Curve tolerance according to ISO 9906, Annex A&B.
- \* The performance curves show pump performance at actual speed of standard motor range.
- \* The speed of the motors is approximately:  
6" motors :  $n=2850 \text{ min}^{-1}$
- \* The measurements were made with airless water at a temperature of 20°C. The curves apply to a kinematic viscosity of  $1 \text{ mm}^2/\text{s}$ .  
When pumping liquids with a density higher than that of water, motors with correspondingly higher outputs must be used.
- \* The bold curves indicate the performance range.

### MATERIAL SPECIFICATION

S.No.	Components	Material	Standard
1	Valve Casing	Stainless Steel	304
2	O-Ring	NBR	
3	Valve Cup	Stainless Steel	304
4	Valve Seat	Stainless Steel	304
5	Lower Valve Seat Strainer	Stainless Steel	304
6	Upper Valve Seat Strainer	Stainless Steel	304
7	Top Chamber	Stainless Steel	304
8	Upper Bearing	Stainless Steel NBR	304
9	Neck Ring	NBR / S.S - 304 Ring	
10	Bearing	NBR	
11	Washer for Stop Ring	Carbon/graphite Hy22 in PTFE mass	
12	Stop Ring	Stainless Steel	304
13	Chamber	Stainless Steel	
14	Split Cone Nut	Stainless Steel	304
15	Nut for Stop Ring	Stainless Steel	304
16	Split Cone	Stainless Steel	304
17	Impeller	Stainless Steel	304
18	Suction Interconnector	Stainless Steel	304
19	Strainer	Stainless Steel	304
20	Shaft Complete	Stainless Steel	Duplex Steel
21	Strap	Stainless Steel	304
22	Cable Guard	Stainless Steel	304
23	Nut for Strap	Stainless Steel	304
24	Spring for Valve Cup	Stainless Steel	304
25	Valve Guide	Stainless Steel	304
26	Washer	Stainless Steel	304
27	Wear Ring	Stainless Steel	304





## S.S. Pump OSPJ-77/95

### OSPJ-77, OSPJ-95 CURVE

- \* **Q/H** : The curves are inclusive of losses such as NRV losses at the actual speed. Operation without non-return valve will increase the actual head at nominal performance by 0.5 to 1.0 m.
- \* **Power Curve** : (BPKW) For Particular Stage shows pump power.
- \* **Efficiency Curve** : Efficiency shows pump stage efficiency.

### FEATURES AND BENEFITS

#### A Wide Pump Range

- \* We offers submersible pumps with energy-efficient duty points ranging from 48 to 120 m<sup>3</sup>/h. The pump range consist of many pump sizes (Stages) to match any duty point.

#### High Pumps Efficiency

- \* Often pump efficiency is a neglected factor compared to the price variations are without importance of pump and motor efficiencies.

#### Example

- \* Pumping water-77m<sup>3</sup>/h with a head of 60 meter.
- \* When choosen stainless steel energy efficient pump, be saved (than other pumps) 4unit (kwh) per hour.
- \* It save Rs. 4,60,000 in 10 year for 8 hours / day running)

#### Applications

- \* We offers a complete range of pumps and motors with as a standard are made completely as stainless steel - 304. This provides for good wear resistance and a reduced risk of corrosion when pumping ordinary cold water with a minor content of chloride.

#### Low Installation Cost

- \* These pumps have low weight facilitating the handling of pumps and resulting in low equipment costs and reduced installation and service time. In addition pumps will be as new after service due to the high wear resistance of stainless steel.

#### Bearing with Sand Channels

- \* All bearing are water-Lubricated and have a octagone shape enabling sand particles.



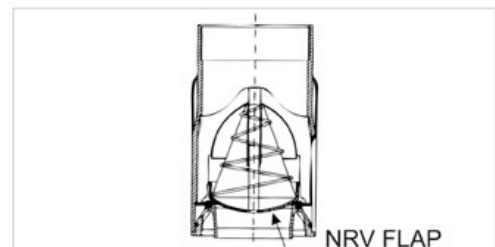
#### Inlet Strainer

- \* The inlet strainer prevents particles over a certain size from entering the pump.



#### Non-Return Valve

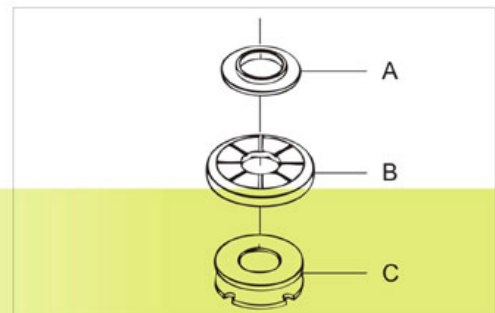
- \* All pumps are equipped with a non-return valve in the valve casing preventing back flow in connection with pump stoppage.
- \* Furthermore, the short closing time of the non-return valve means that the risk of destructive water hammer is reduced to the minimum.
- \* The valve casing is designed for optimum hydraulic properties, to minimize the pressure loss across the valve and thus contributes to the high efficiency of the pump.



NRV FLAP

#### Stop Ring

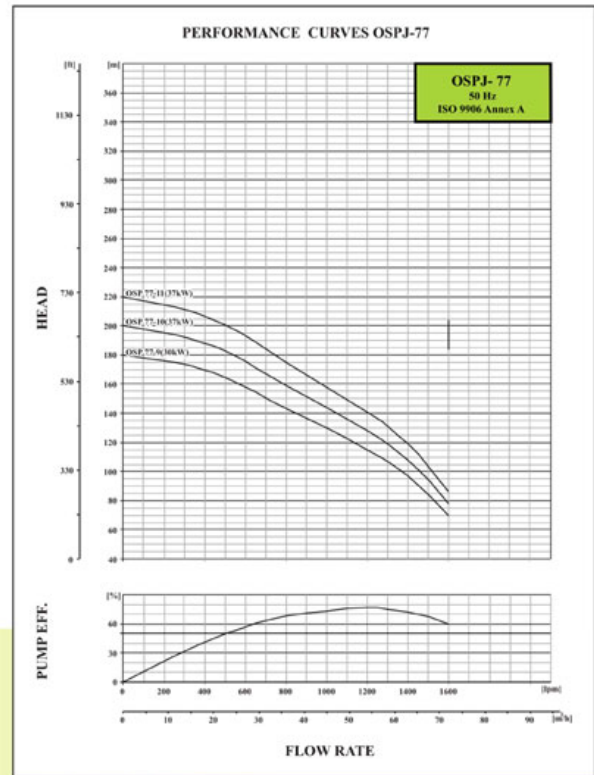
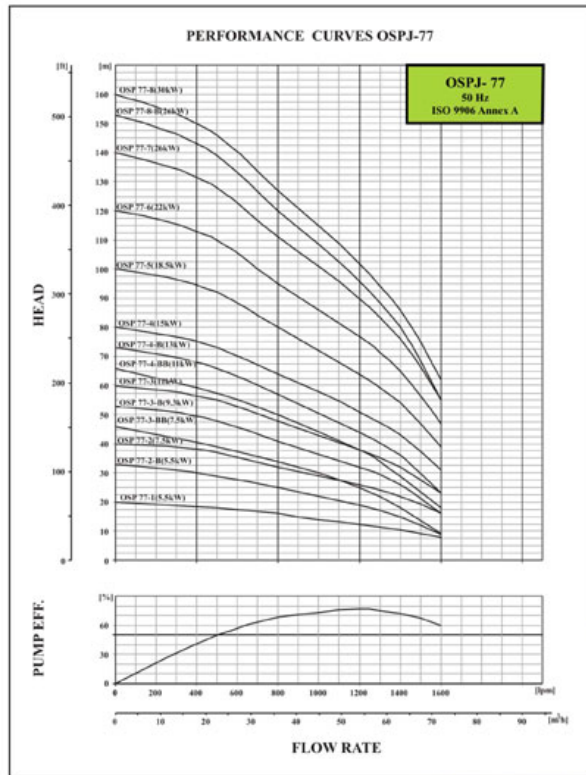
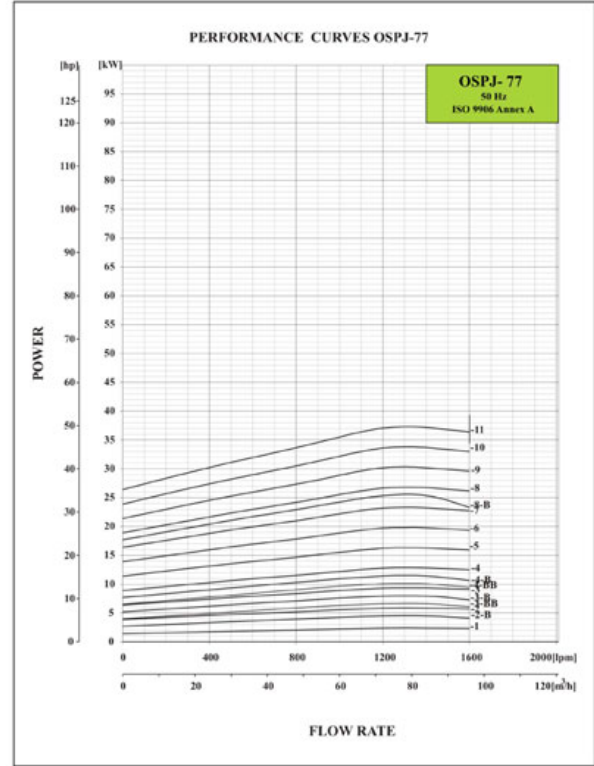
- \* The stop ring prevents damage to the pump during transport and in case of up-thrust in connection with start-up.
- \* The stop ring, which is designed as a thrust bearing limits axial movements of the pump shaft.
- \* Example : OSPJ - 77
- \* The stationary part of the stop ring (A) is secured in the top bowl (Upper intermediate chamber).
- \* The rotating part (B) is fitted above the collet [split cone(C)].





**S.S. Pump OSPJ-77/95**

PERFORMANCE TABLE JANTA MODEL OSPJ-77											
MODEL	HP	STAGE	MOTOR POWER (KW)	M <sup>3</sup> /H (L.P.M.)	DISCHARGE						
					0	30	48	60	72	84	96
OSPJ-77	7.5	1	5.5	HEAD (METERS)	20.0	18	16	14	12.5	10.5	8
OSPJ-77	7.5	2-B	5.5		33	29	25	22	19	15	9
OSPJ-77	10	2	7.5		40	37	32	29	26	22	16
OSPJ-77	10	3-BB	7.5		46	40	34	29	25	18	9
OSPJ-77	12.5	3-B	9.3		53	48	41	36.5	32	26	16
OSPJ-77	15	3	11.0		60	55	48	43	38	32	23
OSPJ-77	15	4-BB	11.0		66	59	50	44	38	29	18
OSPJ-77	17.5	4-B	13.0		73	66	57	50.5	44	36	23
OSPJ-77	20	4	15.0		80	73	64	58	51	43	31
OSPJ-77	25	5	18.5		100	92	80	72	64	54	39
OSPJ-77	30	6	22.0		120	110	95	86	77	65	47
OSPJ-77	35	7	26.0		140	128	111	101	90	76	55
OSPJ-77	35	8-B	26.0		153	139	120	108.5	96	80	55
OSPJ-77	40	8	30.0		160	146	127	115	102	86	62
OSPJ-77	40	9	30.0		180	165	143	130	115	97	70
OSPJ-77	50	10	37.0		200	183	159	144	128	108	78
OSPJ-77	50	11	37.0		220	201	175	158	141	119	86

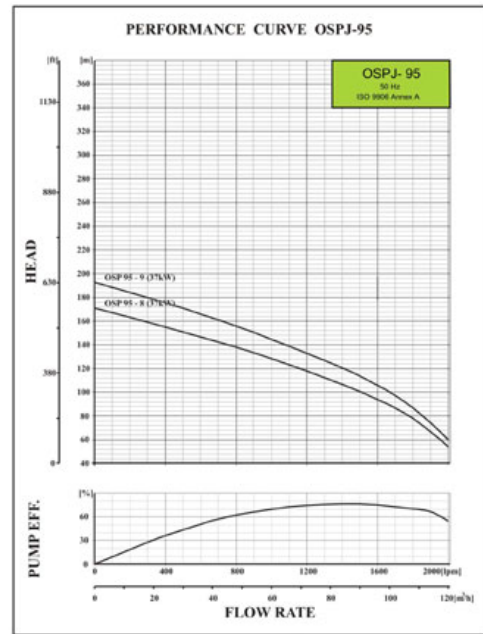
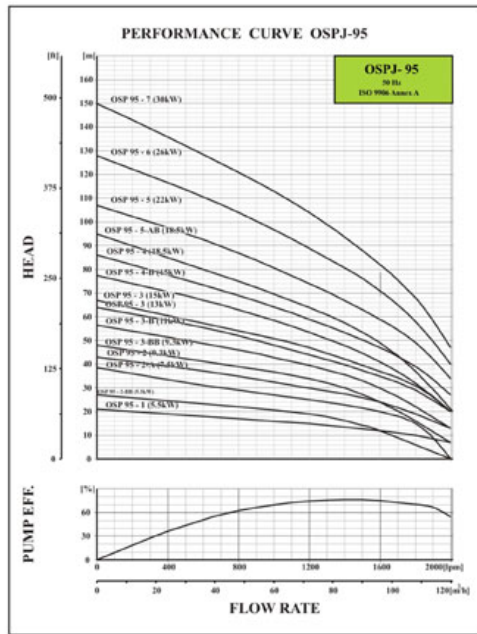
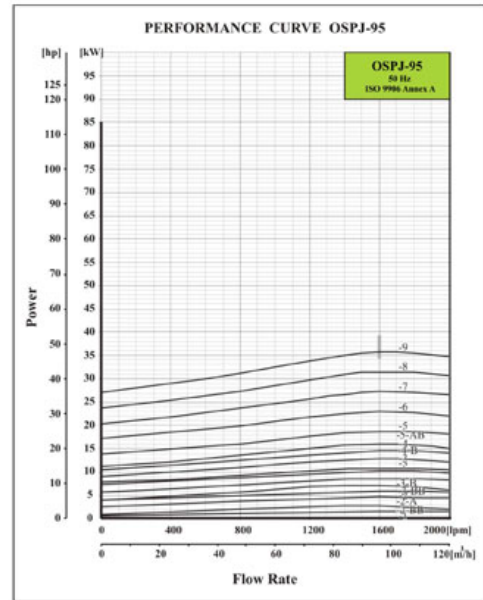




**S.S. Pump OSPJ-77/95**

**PERFORMANCE TABLE JANTA MODEL OSPJ-95**

MODEL	HP	STAGE	MOTOR POWER (KW)	N/H (L.P.M.)	DISCHARGE					
					0	48	72	96	144	120
OSPJ-95	7.5	1	5.5	21	17	15	12	10	7	
OSPJ-95	7.5	2-BB	5.5	27	22	19	12	6	2	
OSPJ-95	10	2-A	7.5	38.5	29	25	20	15	9	
OSPJ-95	12.5	2	9.3	43	35	30	24	19	13	
OSPJ-95	12.5	3-BB	6.3	48	39	34	24	16	7	
OSPJ-95	15	3-B	11	56.5	46	39.5	30	22	13	
OSPJ-95	17.5	3	13	64	52	44	35	29	20	
OSPJ-95	20	3	15	67	54	47	37	31	21	
OSPJ-95	20	4-B	15	77.5	63	53.5	41	32	20	
OSPJ-95	25	4	18.5	86	69	59	47	39	27	
OSPJ-95	25	5-AB	18.5	95	75	64	49	37	20	
OSPJ-95	30	5	22	107	87	74	59	49	34	
OSPJ-95	35	6	26	128	104	89	71	58	40	
OSPJ-95	40	7	30	150	121	104	82	68	47	
OSPJ-95	50	8	37	171	138	118	94	78	54	
OSPJ-95	50	9	37	193	156	133	106	87	60	



**Warranty :** We provide warranty for a period of 12 months as per our standard terms and conditions mention in quotation/offer.

\* The manufacturer reserve the right to change the design, specification without prior notice.

**OTHER RANGES :**



Exclusively manufactured by :

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